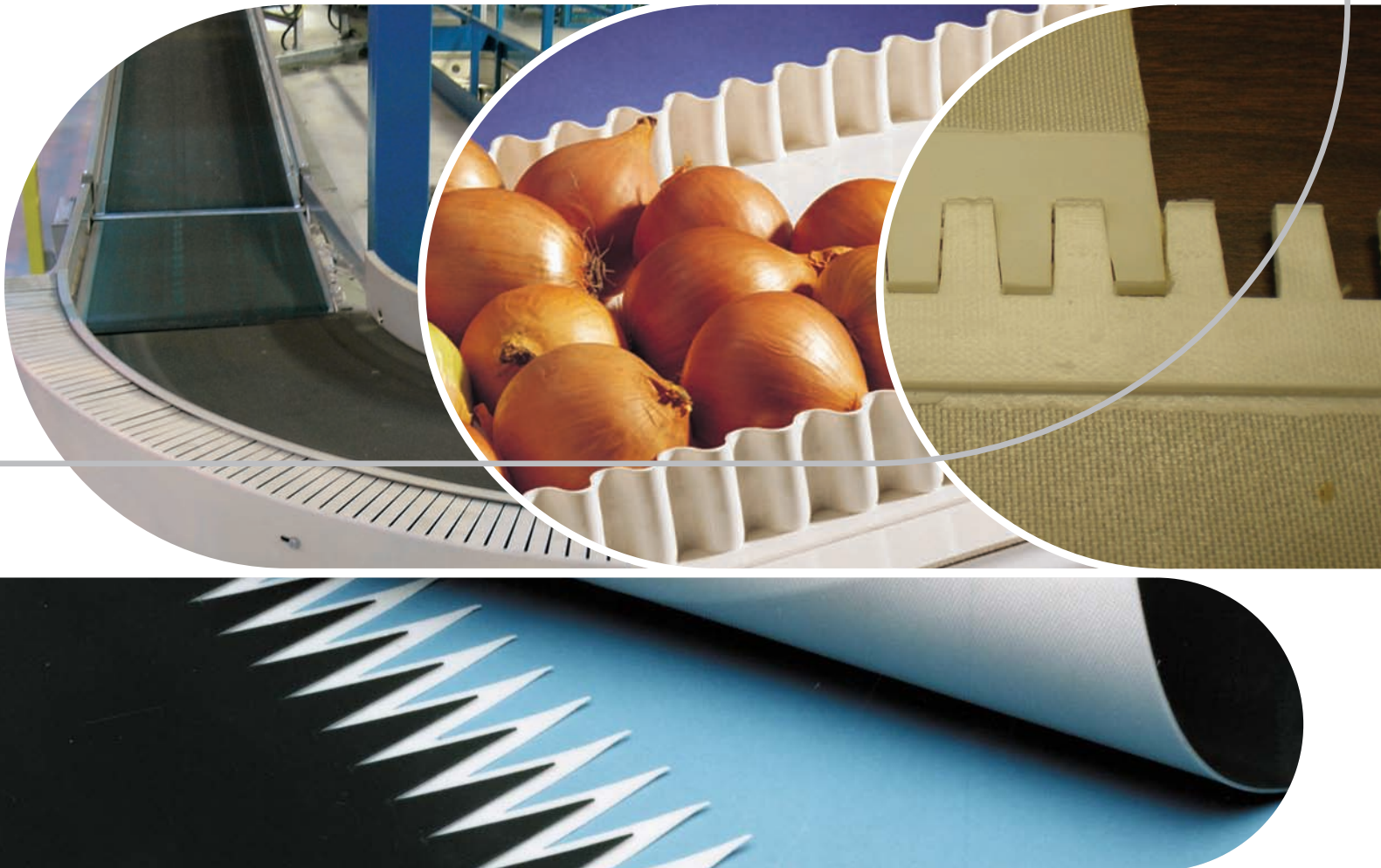


Fabrication Capabilities

Habasit – Solutions in motion



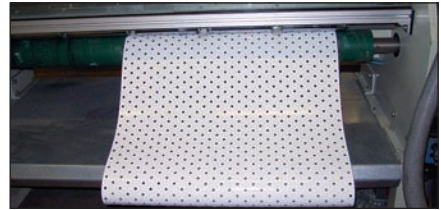
Longitudinal Splicing

- For extra-wide belt requirements up to 7 meters in width
- Available for European and Domestic style belts including belts with structured covers.



Perforations

- Standard perforations available for up to 2.7 meters wide belts. Hole sizes ranging from 2 mm - 25 mm
- Custom CNC patterns available for belts up to 4.5 meters wide
- Other specials include perforating for pindrive belts and depanner belts



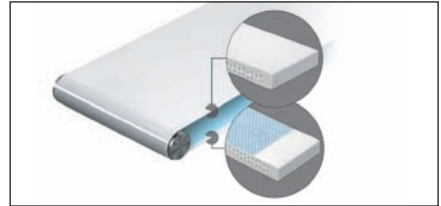
Power Turns

- Available with bead or chain, fully assembled
- Flexproof, Thermofix, laced joining
- 1 and 2-ply Eurostyle belts, FDA grade also available
- Nonwoven general purpose and FDA grade styles
- Precision CNC cutting



Edge Sealing

- Eliminates fabric contamination
- Increased edge durability
- Improved cleanability
- Flexseal up to 86"; TPU and HTPO belt styles
- Edge capping up to 72"; TPU belt styles



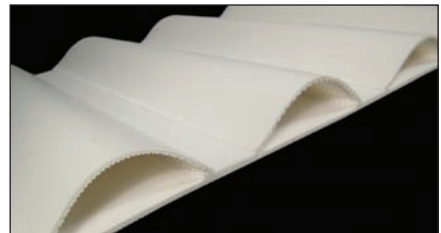
Special Rubber Covers

- Open or close cell foam
- Various natural rubber covers available
- Vertical form / fill / seal and folder-gluer feed belts available
- Widths up to 6" for fabric RC line and 14" for GRABBER



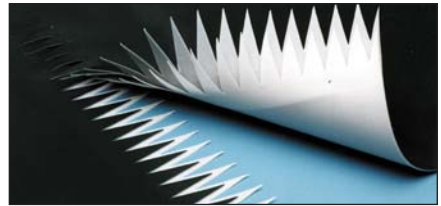
Dome Cleat

- Many PVC and TPU belt types
- Cushioning effect
- Positive product placement
- Compression of product
- RF induction welded
- Widths up to 12" wide and unlimited length



Stepflex Splice

- Features a staggered die cut finger
- Superior puncture resistance
- Less specific stress on splice area
- Improved heat resistance
- Up to 4 meters



Automated Round Belt Production

- High volume / low cost production
- Quantities of 500 or more of the same configuration
- R-3 - R-6 round belts



Plastic Spiral Lacing: Mecaflex/Mecafast

Features:

- Single ply construction
- Also available in micro size
- Low profile, small pulley (i.e. ½" nosebar)
- Broad temperature range
- Metal detector suitable
- Chemical and corrosion resistance
- For Thermoplastic belt styles TPU, PVC
- Wide range of operating environments
- FDA compliance / Abrasion resistant
- Low friction plastic loops
- Minimal marring of product
- Width capabilities up to 4 meters (verify belt types with Customer Care)



Minet Lacing

Available colors for TPU belts:

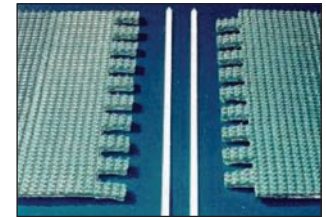
- White
- Black
- Blue

Features:

- Easy to remove for cleaning purposes
- Non-marring for sensitive products
- Joined quickly without use of tools
- Non-metallic for use on metal detectors

Available colors for PVC belts:

- White
- Black
- Dark Green
- Blue



Plastic Rivet Lacing

Features:

- For applications where metal fasteners cannot be used
- Low cost alternative to vulcanizing
- Quick replacement means less downtime
- Smooth surface for easy cleaning
- Minimum pulley diameters as small as 1½"



Alligator® Plastic Rivet Fastener Selection Chart

Fastener Size	For Belts with Mechanical Fastener Ratings Up To		Belt Thickness Range		Recommended Min. Pulley Diameter		Approx. Hinge Pin Diameter	
	P.I.W.	kN/m	in.	mm	in.	mm	in.	mm
APF10	40	7	Up thru 3/32	Up thru 2.4	1-1/2	38	.096	2.5
APF150	40	11	1/16 - 1/9	1.6-3.2	3	75	.135	3.5

Steel Staple Lacing

Features:

- One-piece fastener strips with pre-inserted staples for quick installation and keep downtime to a minimum
- Designed for belts from 1/16" (1.5 mm) to 1/4" (6.4 mm) thick
- Installation is easy with a portable, lightweight tool that can easily be carried to the job for on-site installation

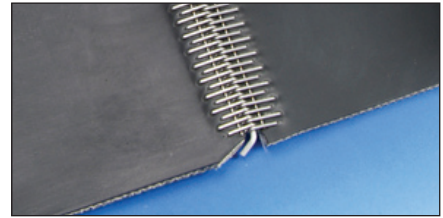


Alligator® Ready Set™ Staple Fastener Selection Guide

Fastener Size	For Belts with Mechanical Fastener Ratings Up To		Belt Thickness Range		Recommended Min. Pulley Diameter	
	P.I.W.	kN/m	in.	mm	in.	mm
RS62	100	17	1/16-1/8	1.5-3.2	2	50
RS125	160	28	1/8-3/16	3.2-4.8	3	75
RS187	200	35	3/16-1/4	4.8-6.4	4	102

Unibar Clipper Lacing**Applications:**

- Package/parts conveying
- Food/sanitary contact
- Agricultural harvesting/handling
- Recycling/scrap handling
- Wood products
- All conveyor belts up to 7 meters in width



Specifications														
Min. Pulley Diameter	Wire Thickness	Connecting Pin Size	Belt Thickness											
			Up to 3/64" 1.2mm	1/16" 1.6mm	3/32" 2.4mm	1/8" 3.2mm	5/32" 4.0mm	3/16" 4.8mm	7/32" 5.6mm	1/4" 6.4mm	17/64" 6.7mm	5/16" 7.9mm	11/32" 9.0mm	25/65" 10.0mm
15/16" 24mm	.036x.027"	.065"/1.7mm	UCM36SL XSP											
	.036x.027"	.065"/1.7mm		UCM36SL SP										
2" 51mm	.036x.027"	.065"/1.7mm	UCM36 XSP											
	.036x.027"	.065"/1.7mm		UCM36 SP										
	.036x.027"	.065"/1.7mm			UCM36									
	.036x.027"	.065"/1.7mm				UCM36 LP								
	.040"	.065"/1.7mm		UX1 SP										
	.040"	.065"/1.7mm				UX1								
	.054"	.093"/2.4mm				U2SP								
	.054"	.093"/2.4mm				U2								
3" 76mm	.054"	.093"/2.4mm						U3						
5" 127mm	.054"	.109"/2.8mm							U4					
	.054"	.125"/3.2mm									U5			
6" 152mm	.054"	.156"/4.0mm										U6		
7" 175mm	.054"	.156"/4.0mm											U7	

Profile Type	Classification	Color	Shape	FDA	Chemical Resistance	Hardness, Shore A	Min. Pulley Diameter			Dimensional Data		
							Transverse Top	Longitudinal Top	Longitudinal Back	w	h	t
Imperial Guides												
GOP-B	S	Black	O Section	-	3	75	2.0"	3.0"	3.0"	0.38"	0.25"	0.25"
GOPN-B	S	Black		-	3	75	2.0"	3.0"	2.4"	0.38"	0.25"	0.25"
GOP-W	S	White		■	3	75	2.0"	3.0"	3.0"	0.38"	0.25"	0.25"
GAP-B	S	Black	A Section	-	3	75	3.0"	4.0"	4.0"	0.5"	0.31"	0.28"
GAPN-B	S	Black		-	3	75	3.0"	3.2"	3.2"	0.5"	0.31"	0.28"
GAP-W	S	White		■	3	75	3.0"	4.0"	4.0"	0.5"	0.31"	0.28"
GBP-B	S	Black	B Section	-	3	70	4.0"	6.0"	6.0"	0.63"	0.44"	0.28"
GBPN-B	S	Black		-	3	70	4.0"	5.0"	5.0"	0.63"	0.44"	0.28"
GCP-B	S	Black	C Section	-	3	70	6.0"	8.0"	8.0"	0.91"	0.53"	0.41"
Metric Guides												
PVS-6A	S	Anthracite	V	-	3	65	1.5"	1.0"	1.0"	6mm	4mm	3mm
PVS-6W	S	White		■	3	65	1.5"	1.0"	1.0"	6mm	4mm	3mm
PVS-8W	S	White		■	3	65	1.5"	1.5"	1.5"	8mm	5mm	4mm
PVS-10A	S	Anthracite		-	3	60	1.6"	2.0"	2.0"	10mm	6mm	6mm
PVS-13A	S	Anthracite		-	3	55	2.4"	2.4"	2.4"	13mm	8mm	8mm
PVS-13DG	S	Dark Green		-	3	65	3.0"	3.0"	3.0"	13mm	8mm	8mm
PVS-17A	S	Anthracite		-	3	65	4.0"	4.0"	4.0"	17mm	11mm	10mm
PVS-17DG	S	Dark Green		-	3	65	4.0"	4.0"	4.0"	17mm	11mm	10mm
PVS-30A	S	Anthracite		-	3	55	8.0"	7.1"	7.1"	30mm	16mm	19mm
PVV-10W	S	White		■	7	70	1.6"	2.0"	2.0"	10mm	6mm	6mm
PVV-13W	S	White		■	7	60	2.4"	2.4"	2.4"	13mm	8mm	7mm
PVV-17W	S	White		■	7	60	4.0"	5.5"	5.5"	17mm	11mm	10mm

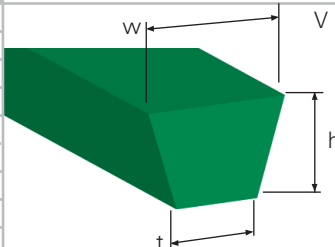


Diagram illustrating the dimensions of a trapezoidal profile. The dimensions shown are: w (width), h (height), t (thickness), and V (volume).

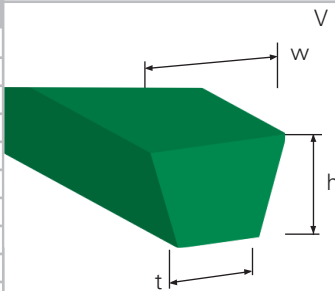
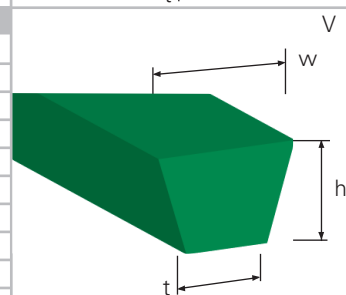
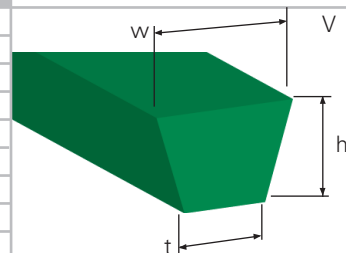
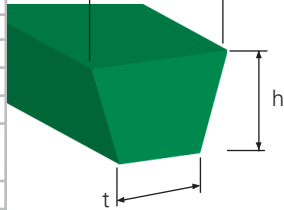
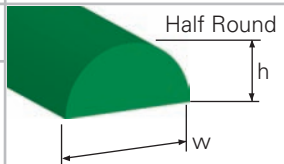
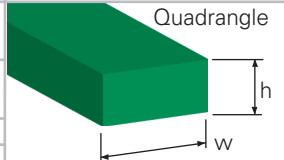


Diagram illustrating the dimensions of a trapezoidal profile. The dimensions shown are: w (width), h (height), t (thickness), and V (volume).

**Features:**

- All profiles are thermally bonded by hot air or RF induction for superior adhesion and service
- Custom cut-to-height, notching or chamfering of profiles may be available
- V-Guide notching reduces minimum pulley diameter value by approximately 25%
- V-Guide PVC belt styles up to 3 meters wide

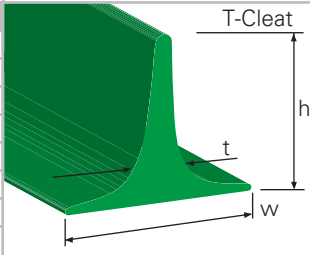
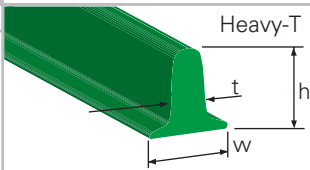
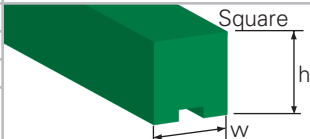
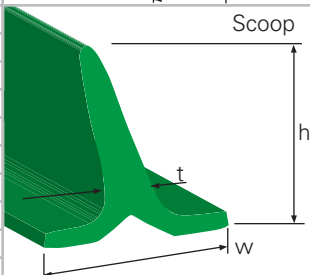


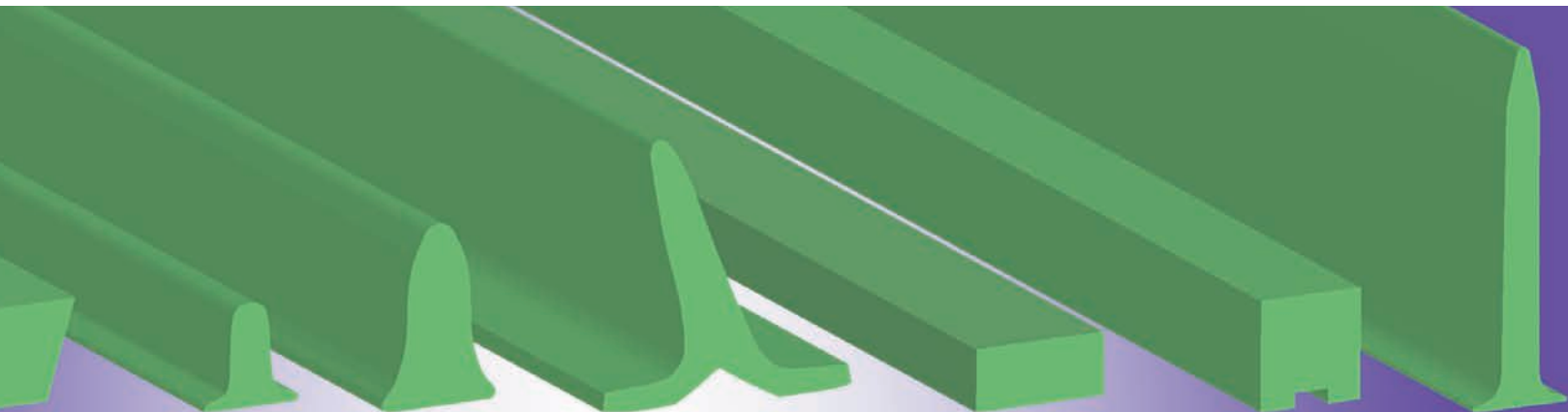
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									Transverse Top	Longitudinal Top	Longitudinal Back	w	h	t
Metric Guides														
PVF-5W	S	White	V	■	6	70	1.5"	0.8"	0.8"	5mm	3mm	2mm	V 	
PVF-6C+H15	S	Cobalt		■	6	85	1.6"	1.0"	1.0"	6mm	4mm	4mm		
PVE-6T (PVF-6T)	S	Translucent		-	6	70	1.6"	0.8"	0.8"	6mm	4mm	3mm		
PVF-6W	S	White		■	6	85	1.6"	1.0"	1.0"	6mm	4mm	3mm		
PVF-8W	S	White		■	6	85	1.8"	2.0"	2.0"	8mm	5mm	4mm		
PVF-10C+H15	S	Cobalt		■	6	85	2.0"	2.8"	2.8"	10mm	6mm	6mm		
PVF-10G	S	Green		■	6	85	2.0"	2.8"	2.8"	10mm	6mm	6mm		
PVE-10T (PVF-10T-Soft)	S	Translucent		-	6	70	2.0"	1.8"	1.8"	10mm	6mm	6mm		
PVF-10W	S	White		■	6	85	2.0"	2.8"	2.8"	10mm	6mm	6mm		
PVF-10W+H15	S	White		■	6	85	2.0"	2.8"	2.8"	10mm	6mm	6mm		
PVE-12T	S	Translucent		(Modified A)	-	6	70	3.0	2.3	2.3	12mm	6mm		9mm
PVF-13C+H15	S	Cobalt		■	6	85	3.2"	3.6"	3.6"	13mm	8mm	7mm		
PVF-13CA (PVF-13C-H)	S	Cobalt		■	6	90	4.8"	5.0"	5.0"	13mm	8mm	7mm		
PVF-13G	S	Green		■	6	85	3.2"	3.6"	3.6"	13mm	8mm	7mm		
PVF-13W	S	White		■	6	85	3.2"	3.6"	3.6"	13mm	8mm	7mm		
PVF-13W+H15	S	White		■	6	85	3.2"	3.6"	3.6"	13mm	8mm	7mm		
PVE-15T	S	Translucent		-	6	70	3.5"	2.5"	2.5"	15mm	5.6mm	11mm		
PVF-17W	S	White		■	6	85	4.8"	5.5"	5.5"	17mm	11mm	9mm		
PVH-8G	S	Green		■	6		1.8"	2.0"	2.0"	8mm	5mm	4mm		
PDH-6G (PDF-6)	S	Green	Half Round	-	6	93	1.6"	1.0"	1.0"	6mm	3mm	-	Half Round 	
PDH-8G (PDF-8)	S	Green		-	6	93	1.8"	2.0"	2.0"	8mm	4mm	-		
PQF-4x2W (PQF-2x4W)	S	White	Quadrangle	■	6	70	0.7"	0.7"	0.7"	4mm	2mm	-	Quadrangle 	
PQF-9.8x4 (PQF-4x9.8)	S	White		■	6	85	1.8"	1.2"	1.2"	9.8mm	4mm	-		
PQF-14x7C	S	Cobalt		■	6	85	4.8"	5.5"	5.5"	14mm	7mm	-		
PQF-14x7G	S	Green		■	6	85	4.8"	5.5"	5.5"	14mm	7mm	-		
PQF-14x7W	S	White		■	6	85	4.8"	5.5"	5.5"	14mm	7mm	-		
PQE-10x2T (PDF-10x2T)	S	Translucent		-	6	70	1.0"	0.7"	0.7"	10mm	2mm	-		

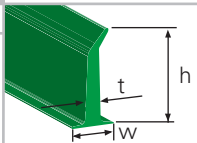
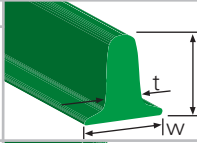
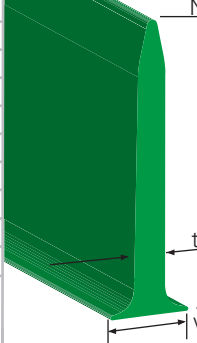
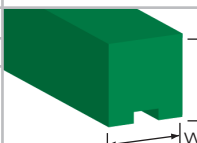
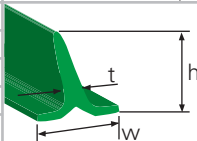
Profile types in parentheses are old names

Features:

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- V-Guide notching reduces minimum pulley diameter value by approximately 25%
- V-Guide TPU belt styles up to 3 meters wide

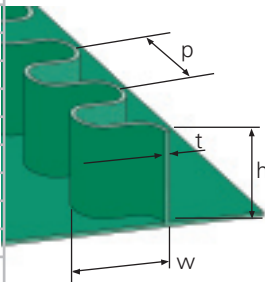
Profile Type	Classification	Color	Shape	FDA			Min. Pulley Diameter			Dimensional Data			
				Chemical Resistance	Hardness, Shore A	Transverse Top	Longitudinal Top	Longitudinal Back	w	h	t		
Imperial Cleats													
CP1T-B	S	Black	T-Cleat	-	3	80	4.0"	-	-	1.5"	1"	0.44"	
CP1T-W	S	White		■	3	80	4.0"	-	-	1.5"	1"	0.44"	
CP15T-B	S	Black		-	3	80	6.0"	-	-	1.8"	1.5"	0.44"	
CP15T-W	S	White		■	3	80	6.0"	-	-	1.8"	1.5"	0.44"	
CP2T-B	S	Black		-	3	80	8.0"	-	-	2.3"	2"	0.44"	
CP2T-W	S	White		■	3	80	8.0"	-	-	2.3"	2"	0.44"	
CP3T-B	S	Black		-	3	80	12.0"	-	-	2.5"	3"	0.63"	
CP3T-W	S	White		■	3	80	12.0"	-	-	2.5"	3"	0.63"	
Metric Cleats													
PHV-25W	S	White	Heavy-T	■	3	80	2.0"	-	-	15mm	25mm	8mm	
PHV-50W	S	White		■	3	80	3.0"	-	-	20mm	50mm	13mm	
PQS-8A	NS	Anthracite	Square	-	3	70	1.6"	-	-	8mm	8mm		
PQS-8DG	S	Dark Green		-	3	70	1.6"	-	-	8mm	8mm		
PQS-12A	S	Anthracite		-	3	70	2.8"	-	-	12mm	12mm		
PQS-16A	S	Anthracite		-	3	70	4.4"	-	-	12mm	16mm		
PTS-20A	S	Anthracite	Scoop	-	3	75	3.6"	-	-	20mm	20mm	7mm	
PTS-30A	S	Anthracite		-	3	75	4.0"	-	-	30mm	30mm	9mm	
PTS-40A	S	Anthracite		-	3	75	4.0"	-	-	30mm	40mm	11mm	
PTS-40DG	S	Dark Green		-	3	75	4.0"	-	-	30mm	40mm	11mm	
PTS-50A	S	Anthracite		-	3	75	4.8"	-	-	35mm	50mm	12mm	
PTS-50DG	S	Dark Green		-	3	75	4.8"	-	-	35mm	50mm	12mm	
PTS-70A	S	Anthracite		-	3	75	6.0"	-	-	40mm	70mm	12mm	
PTV-20W	S	White		■	3	75	2.3"	-	-	20mm	20mm	7mm	
PTV-30W	S	White		■	3	75	2.3"	-	-	30mm	30mm	9mm	
PTV-40W	S	White		■	3	75	2.3"	-	-	30mm	40mm	11mm	

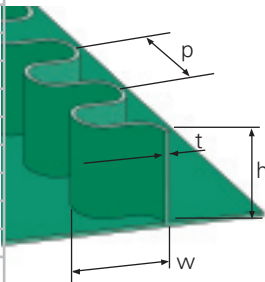


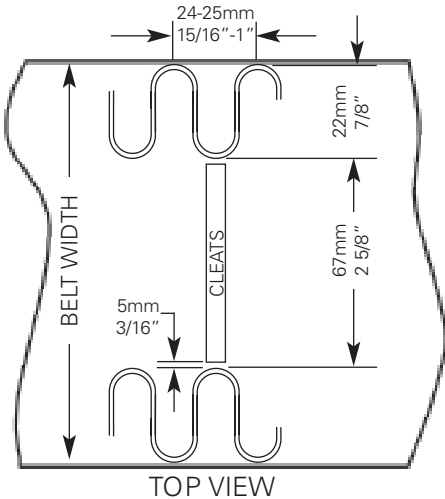
Profile Type	Classification	Color	Shape	FDA			Min. Pulley Diameter			Dimensional Data				
				Chemical Resistance	Hardness, Shore A	Transverse Top	Longitudinal Top	Longitudinal Back	w	h	t			
Metric Cleats														
PBH-30X-DG	S	Dark Green	Bent-T	-	6	85	2.4"	-	-	12mm	30mm	6mm		Bent-T
PHF-20W	S	White	Heavy-T	■	6	85	2.5"	-	-	15mm	20mm	7mm		Heavy-T
PNF-20C-HVY	S	Cobalt	Narrow-T	■	6	85	1.0"	-	-	7mm	20mm	3.2mm		Narrow-T
PNF-20W	S	White		■	6	85	1.0"	-	-	7mm	20mm	2.7mm		
PNF-20W+H15	S	White		■	6	85	2.4"	-	-	10.5mm	20mm	3mm		
PNF-30W	S	White		■	6	85	1.0"	-	-	7mm	30mm	3mm		
PNF-30W+H15	S	White		■	6	85	2.4"	-	-	10.5mm	30mm	3mm		
PNF-40C	S	Cobalt		■	6	85	1.0"	-	-	7mm	40mm	3mm		
PNF-40C-HVY	S	Cobalt		■	6	85	2.0"	-	-	12mm	40mm	5mm		
PNF-40W	S	White		■	6	85	1.0"	-	-	7mm	40mm	3mm		
PNF-60C+H15	S	Cobalt		■	6	85	2.4"	-	-	10.5mm	60mm	3mm		
PNF-60W	S	White		■	6	85	1.0"	-	-	7mm	60mm	3.2mm		
PNF-60W+H15	S	White		■	6	85	1.0"	-	-	7mm	60mm	3.2mm		
PQF-8W	S	White	Square	■	6	85	2.0"	2.8"	2.8"	8mm	8mm	-		Square
PQF-12W	S	White		■	6	85	3.2"	4.8"	4.8"	12mm	12mm	-		
PQF-16W	S	White		■	6	85	5.1"	6.3"	6.3"	12mm	16mm	-		
PTF-20W	S	White	Scoop	■	6	85	4.0"	-	-	20mm	20mm	8.5mm		Scoop
PTF-30W	S	White		■	6	85	4.4"	-	-	30mm	30mm	10mm		
PTF-40W	S	White		■	6	85	4.4"	-	-	30mm	40mm	11mm		
PTF-50W	S	White		■	6	85	5.5"	-	-	35mm	50mm	11mm		
PTF-70W	S	White		■	6	85	6.7"	-	-	40mm	70mm	15mm		

Features:

- All cleats are RF induction welded for superior adhesion, appearance and service
- Custom cut-to-height, notching or chamfering of cleats may be available
- Some V-Guides can be mounted transversely
- Cleating capability up to 52" in belt width and 48" in cleat width

Profile Type		Classification	Description			FDA	Chemical Resistance	Hardness, Shore A	Transverse Top	Longitudinal Top	Longitudinal Back	w	h	Dimensional Data	
														t	p
Sidewall															
PSF-20C+H15	S	Cobalt TPU+HabaGUARD	■	6	90	-	1.6"	-	22mm	20mm	1.3mm	25mm		Sidewall	
PSF-20W+H15	S	WhiteTPU+HabaGUARD	■	6	85	-	1.6"	-	22mm	20mm	1.3mm	25mm			
PSF-25C+H15	S	Cobalt TPU+HabaGUARD	■	6	90	-	2.0"	-	22mm	25mm	1.3mm	25mm			
PSF-25W+H15	S	WhiteTPU+HabaGUARD	■	6	85	-	2.0"	-	22mm	25mm	1.3mm	25mm			
PSF-30C+H15	S	Cobalt TPU+HabaGUARD	■	6	90	-	2.4"	-	22mm	30mm	1.3mm	25mm			
PSF-30W+H15	S	WhiteTPU+HabaGUARD	■	6	85	-	2.4"	-	22mm	30mm	1.3mm	25mm			
PSF-35W+H15	S	Cobalt TPU+HabaGUARD	■	6	90	-	2.6"	-	22mm	35mm	1.3mm	25mm			
PSF-35C+H15	S	WhiteTPU+HabaGUARD	■	6	85	-	2.6"	-	22mm	35mm	1.3mm	25mm			
PSF-40C+H15	S	Cobalt TPU+HabaGUARD	■	6	90	-	3.0"	-	22mm	40mm	1.3mm	25mm			
PSF-40W+H15	S	WhiteTPU+HabaGUARD	■	6	85	-	3.0"	-	22mm	40mm	1.3mm	25mm			
PSF-45C+H15	S	Cobalt TPU+HabaGUARD	■	6	90	-	3.3"	-	22mm	45mm	1.3mm	25mm			
PSF-45W+H15	S	WhiteTPU+HabaGUARD	■	6	85	-	3.3"	-	22mm	45mm	1.3mm	25mm			
PSF-50C+H15	S	Cobalt TPU+HabaGUARD	■	6	90	-	3.6"	-	22mm	50mm	1.3mm	25mm			
PSF-50W+H15	S	WhiteTPU+HabaGUARD	■	6	85	-	3.6"	-	22mm	50mm	1.3mm	25mm			
PSF-70C+H15	S	Cobalt TPU+HabaGUARD	■	6	90	-	5.3"	-	22mm	70mm	1.3mm	25mm			
PSF-70W+H15	S	Cobalt TPU+HabaGUARD	■	6	85	-	5.3"	-	22mm	70mm	1.3mm	25mm			
Sidewall Capability															
Available Material: TPU: White & Cobalt Blue															
Height [mm]: 25 thru 50 in 5mm increments															
Corrugation width [mm/in.]: 22 / 7/8															
Nominal Corrugation Pitch [mm/in.]: 25 / 1															
Belt Width - Max. [mm/in.]: 660 / 26															
Minimum face-to-face spacing [mm/in.]: 67 / 2 5/8															
Belt Width - Min. [mm/in.]: 114 / 4 1/2															
Endless Belt Length - Min. [Ft/in.]: 9 / 108*															
*belt length must be in increments of nominally 25mm (1 inch)															
Applicable cleats: PNF, PBH															
Cleat to Sidewall gap - Min. [mm/in.]: 5 / 3/16															
Sidewall Height dmin.															
25 mm 48 mm 2 in.															
30 mm 58 mm 2 3/8 in.															
35 mm 68 mm 2 3/4 in.															
40 mm 77 mm 3 in.															
45 mm 87 mm 3 3/8 in.															
50 mm 97 mm 3 7/8 in.															
70 mm 135 mm 5 1/4 in.															





NOTE: Sidewalls for all food grade and other TPU belts.

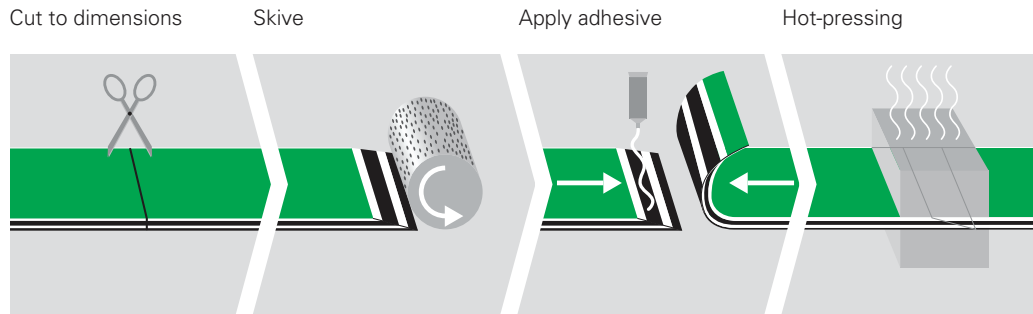


Thermofix

Thermofix is a belt splicing process in which both ends are skived to a wedge shape. Adhesive is applied to both wedge shaped ends. The belt ends are matched together, set in a hot-pressing device, and joined together.

Features:

- Good flexibility
- High tensile strength
- Superior lateral fatigue strength and heat resistance
- Requires no complex joining equipment

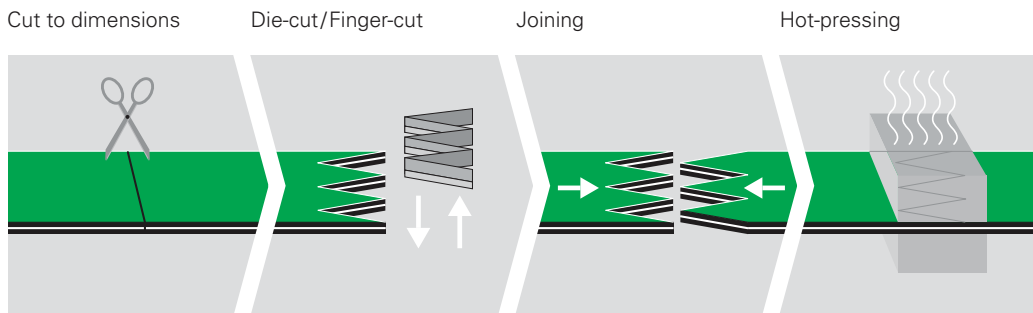


Flexproof

Flexproof is a fusion joint. The belt ends are cut in a finger pattern. They are then matched together in a hot pressing device and fused together, melting specific thermoplastic portions of the belt together.

Features:

- Fully flexible
- Superior fatigue strength
- High precision
- Virtually undetectable splice
- No adhesives required
- Shorter joining time vs. Thermofix

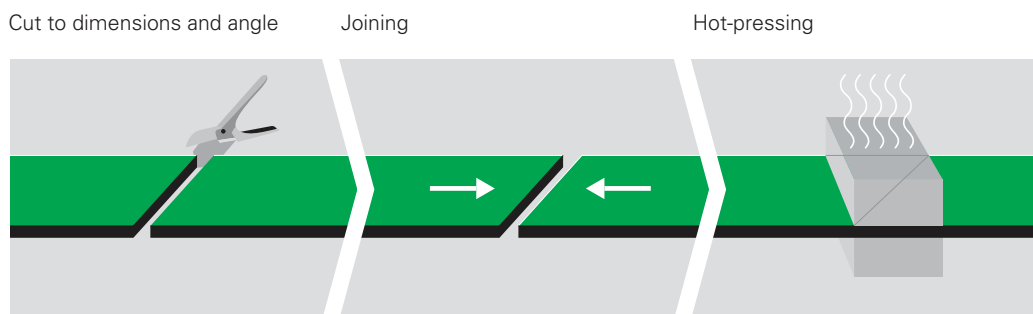


Quickmelt

Quickmelt is a quick belt splicing process in which both ends of a belt are clamped into a welding device and melted. The ends are butted up against each other and placed in the hot-press for both fusing and cooling.

Features:

- Fully flexible
- Good tensile strength
- Readily opened and rejoined
- Simple to fabricate
- Requires only basic joining equipment



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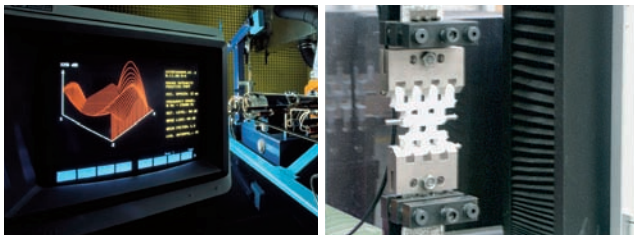
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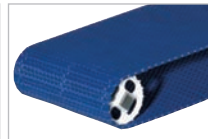
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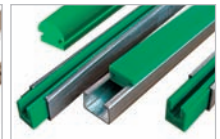
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Power
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belts



HabaSYNC®
Timing belts



HabaCHAIN®
Chains (slat and
conveyor chains)



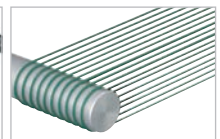
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Round belts



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